

SOUTH PRODUCTION NOTES

Mar 6, 2015
3-11 Shift Notes

BASF EMPLOYEES

40 Last Recordable
616 Last Lost Time

135 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / AI 5637 next:

The dust collector #1 on the roof will be cleaned by Ameriwave Saturday morning. Make sure they clean out the drop line between the DC rotolock and the roof, as well. After this is done and when ready to start line, WALK THROUGH LINE COMPLETELY AND VERIFY IF ALL DOORS SECURED, LOCKS REMOVED, AND EVERYTHING CLOSED AND READY BEFORE STARTING. The filter receiver cartridges have been installed. We are continuing with the same auger.

#1 RC / Si-1624 done (moved to #3 RC):

**Down...will move rescreens from #1 calciner to #3 calciner.
Exhaust to**

#2 MED line / Cu 0860:

Line is down due to the mixer discharge gate. Parts needed and not available... Make sure to put the date and shift on the bags and feed in batch order to the calciner. Monitor transition sock for leakage. New transition socks are being looked into. Only one grab sample is needed/shift. Any questions, contact Justin.

#2 RC/ Cu 0860:

Stopped feed – nearly out of material. Once back up again, PLEASE monitor and check surface areas, and contact Justin Quach if out of range for specific corrective instructions. Continue to feed in batch order. Do not feed the bag marked lot 719/720.

Exhaust to F1

#3 Cu 0360 next:

Area cleaned up and trying to get first batches going. Justin trying to correct powder programming issue on Friday afternoon. If started up, continue. If any issues or questions, call Justin for update/guidance. And...when we do start up any line, WALK THROUGH LINE COMPLETELY AND VERIFY IF ALL DOORS

SECURED, LOCKS REMOVED, AND EVERYTHING CLOSED AND READY BEFORE STARTING.

#3 RC / Rescreening Si 1624:

Syntron is now operable after Kirk's programming and PSSR walk-through. On afternoon shift Friday, run flush through and make sure oversize running through cutter on 2nd floor, and set cutter initially at 15 htz. Change cutter settings if pieces are too big (do not go above 25 htz setting on cutter). If you need to make syntron adjustments, they are now done in control room only. Keep feed rate 200-250 and begin with bags of LOT 629 material, and feed these in bag order.

Exhaust to Trimer

#4 RC / D-0222 KLP done:

Down, will start cleaning soon for Ni 2458 (need cleaning instructions)

NOTE: Auto sample was repaired by Page on Monday, still need an electrician to look at.

Exhaust to

#5 RC / Cu 0539:

Vac-u-max secondary filter will need to be changed as we are getting high pressure indication. Will do this early afternoon shift, then monitor. Make sure we are not overfilling hopper!

Continue with 112 bags @ 500 lbs.

Exhaust to 5 DC

#6 RC & Dryer / D-1781 LAQ done, E 321 next

Bodmann advised to drum all remaining material for reclaim. Will need to clean up for E 321 next. Waiting for Sheets (start rough cleaning anytime and we will continue when sheets are delivered).

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet
Acid washed 1-1-15 – MT 1-2-15

New Pfaudler / V 2045 next:

Continue on 3rd batch (remember there already are raws in the pfaudler and 100 lbs of solution in the pfaudler) for 1st impregnation. Get this going on Friday

afternoon shift so 12 hour dry time can start, and sample can get to lab by Saturday morning.

7 Tank Vanadyl Oxalate solution for V 2045:

All raws were finished being added to the Tank on midnights. Tank cooled and two samples taken (one is at lab, the other in department for John Bodmann). BE SURE TO CHECK SPG BEFORE EACH BATCH AND ADJUST TANK AS NEEDED.

Old Pfaudler / D 1781 LAQ/ Cleaning for BE0101

Pfaudler has been rinsed and hopper cleaned. Floor area has been cleaned. Formal cleaning

National Dryer: Cleaning

GEM is finished.

PK Blender Selexsorb:

Restarting Selexorb for the weekend after modifying air lines to the outlet valve (lines labelled, air regulator and solenoids installed). Follow new solution sheets and contact John Bodmann if any questions.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Tower 3 Cu 0860:

Tower completed. Unload and reload Friday afternoon.

Tower 6 / QVAM next:

Scans are Complete. Bottom will be dropped and then needs to be washed out. Hoses for running water to tower have been purchased and will be in security guard office until needed.

North Screener / Cu-1155:

Continue- Last tote hanging then clean for 0860 on both screeners.

South Screener / Cu-1155:

Continue-Last tote hanging then clean for 0860 on both screeners.

#2662 (west) Pill Machine / AI-3917 T 3/16”:

Running when manpower available. Running low on feed, may need to make some more mix. NOTE: sample thief fell into bag 3 Lot 68

#2664 (east) Pill Machine / Al-3917 T 3/16”:

Running when manpower available. Running low on feed, may need to make some more mix.

TK #2 / V 2046:

Down to last 1.5 bags to feed. We are milling underfired material from drums 1-16 of current lot 35 and north end will be repacking this material to bags on Saturday. When all of the 2046 blends are fed, continue with the refire bags. Continue loading and unloading. Watch suction on the loading station. Blow down DC once a shift to keep up suction. Allow all material to come out of screw feeder before moving sagger from loading station.

NOTE: We are milling underfired material from drums 1-16 of current lot 35 and north end will be repacking this material to bags on Saturday. To be fed to #2 TK when blends are done (sometime Saturday).

TK #4 / Cu 2508:

Continue rescreening as manpower permits....grab any remaining 2508 bags from building 24.

WOW for reprogramming to turn off screener when drum is full

Harrop Kiln / Al 3921 next:

Continue...split the time on the kiln with the screener or other personnel (4 hrs). 2 bottles of eyewash solution are now at the normal eyewash station. Please read directions for use before beginning to work in this area.

We are now loading the front half of the car and the top 2 saggars on the back half of the saggars. Operators will be switched out half way through the shift.

Building 27 Belt Filter / Bv-0307 next:

Continue

Priorities:

- 1) Reduction Towers
- 2) #1 MED/RC
- 3) #5 RC
- 4) #2 T Kiln
- 5) HC-11 Precip/Dry
- 6) #3 MED
- 7) Harrop Kiln
- 8) West Pfaudler

- 9) #2 Line/#2RC
- 10) Horne Tableting Machines
- 11) #4 Tunnel Kiln
- 12) South PK
- 13) #3 RC